

H.E.R.O.S., Inc.

OVERHAUL CAPABILITY LISTINGS, ROLLS-ROYCE MODEL 250 SERIES ENGINE & MODULES

Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
1	6829643	6874672	Oil Delivery Tube	CEB 13	250-C18
2	6844008	6853543	Separator Body; Oil Pump		250-C18/C20
3	6844694	6874884	Rear Diffuser	CEB 57	250-C18
4	6844979	6886945	Gearbox Cover Assy	CEB 91, 97, 99, 137, 154, 157	250-C18
5	6844988	6877521	Gearbox Housing Assy	CEB 92, 97, 144	250-C18
6	6845632	23069728	Sump & Nut Assy		Various Model 250
7	6845922	23035102	Oil Filter Housing Assy	CEB-A-159, 188 & 251	250-C18/C20
8	6845947	23053293	Oil Jet	CEB 1288	Various Model 250
9	6846360	6875402	Compressor Front Support	CEB 100	250-C18
10	6846669	23074872	Oil Check Valve Assy	When Exhausted	250-C18 Series
11	6851116	6876367	Impeller Assy	When Exhausted	250-C18 / T63-A-700
12	6851430	Current Configuration	Compressor Rear Diffuser		250-C20 Series Except R
13	6851480	23005240	Engine Assy	Multi Engine Appl.; CECO	250-C20
14	6851505	23034102-R	Oil Delivery Tube	CEB-A-1351 & FAA/DER RA	250-C20B
15	6851574	23059598	Scroll Assy	When Exhausted	250-C20B/S/W
16	6851928	6886945	Gearbox Cover Assy	CEB 91, 97, 99, 137, 154, 157	250-C18
17	6851929	6877521	Gearbox Housing Assy	CEB 92, 144	250-C18
18	6852187	6853540	Oil Pump Assy		250-C18
19	6852188	6853542	Scavenge Oil Pump Body		250-C18/C20
20	6852601	6858348	Compressor Assy	CEB 6 & 100	250-C18
21	6852738	Current Configuration	Front Diffuser Assy		250-C18
22	6853329	23038241	Turbine Assy	CEB 1048, 1127, 1253, 1255	250-C20

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
23	6853337	6890550	Compressor Assy	CEB 1110	250-C20B
24	6853341	6887190	Engine Assy	CECO Controls	250-C20
25	6853441	6892071	Oil Pump Pressure Body	CEB 188	250-C18/C20B
26	6853505	6893617	Housing Assy, No. 1 Bearing	CEB 1100	250-C20B
27	6853540	Current Configuration	Oil Pump Assy		Various Model 250
28	6853542	23030999	Oil Pump Scavenge Body	When Exhausted	Various Model 250
29	6853543	Current Configuration	Separator Body; Oil Pump		250-C18/C20
30	6854046	6887761	Thermocouple Assy	Exchange Only	Various Model 250
31	6854101	6875301	Engine Assy	CEB 101	250-C18
32	6854131	6851116	Impeller Assy	CEB 23 & 130	250-C18 / T63-A-700
33	6854141	6875797	Scroll Assy	CEB 59 & 86 & 112	250-C18
34	6855321	6875301	Engine Assy	CEB 101	250-C18A
35	6855347	6853540	Oil Pump Assy		250-C18
36	6855374	6887761	Thermocouple Assy	Exchange Only	Various Model 250
37	6855888	6894170	Gearbox Assy		250-C18
38	6856076	Current Configuration	Oil Filter Housing Assy		250-C20S & W
39	6856359	6894170	Gearbox Assy		250-C18
40	6856991	6857301	Engine Assy	CEB 101	250-C18B
41	6857301	Current Configuration	Engine Assy	CEB 101	250-C18C
42	6858307	6888516	Turbine Assy		250-C18
43	6858348	Current Configuration	Compressor Assy	CEB 100	250-C18

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44	6858405	6888516	Turbine Assy		250-C18
45	6859372	6874672	Oil Delivery Tube	CEB 73	250-C18
46	6870678	23008021	Gearbox Housing Assy	CEB 1013; A-1226	250-C20B
47	6870734	6886945	Gearbox Cover Assy	CEB 91, 99, 137, 157, 233	250-C18
48	6870735	6888516	Turbine Assy	CEB 108, 127, 160 & 162	250-C18
49	6870756	6877521	Gearbox Housing Assy	CEB 97, 144	250-C18
50	6870765	6886945	Gearbox Cover Assy	CEB 91, 97, 99, 137, 154, 157	250-C18
51	6870813	Current Configuration	Compressor Vane Diffuser		250-C20 Series Except R
52	6870925	Current Configuration	Oil Pump Separator Assy		250-C20S & W
53	6870926	Current Configuration	Oil Pump Cover Assy		250-C20S & W
54	6871165	6875797	Scroll Assy	CEB 112	250-C18
55	6871337	6876873	Impeller Assy	CEB1047, 1321	250-C20
56	6871413	6888516	Turbine Assy	CEB 127, 160 & 162	250-C18
57	6871429	23051611	Compressor Wheel; 1st Stage	CEB 136 & 271	250-C18 / T63-A-700
58	6871432	23051612	Compressor Wheel; 2-3rd Stage	CEB 136 & 271	250-C18 / T63-A-700
59	6871444	23051613	Compressor Wheel; 4th Stage	CEB 136 & 271	250-C18 / T63-A-700
60	6871445	23051614	Compressor Wheel; 5-6th Stage	CEB 136 & 271	250-C18 / T63-A-700
61	6871484	6851574	Scroll Assy		250-C20B/S/W
62	6874672	6874672-R	Oil Delivery Tube	CEB-A-1294	250-C18
63	6874816	6874816HT	Poppet Valve		250-C20B
64	6874884	Current Configuration	Rear Diffuser		250-C18

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65	6874889	6875797	Scroll Assy	CEB 86 & 112	250-C18
66	6874928	6877521	Gearbox Housing Assy	CEB 144	250-C18
67	6875016	6894170	Gearbox Assy	CEB 144 & 179	250-C18
68	6875402	Current Configuration	Compressor Front Support		250-C18
69	6875492	6894171	Gearbox Assy		250-C20B
70	6875493	23055464	Gearbox Cover Assy	Non Enhanced TM Nut	250-C20
71	6875776	23034101	Oil Nozzle		250-C20B
72	6875797	Current Configuration	Scroll Assy		250-C18
73	6876263	23053293	Oil Jet	CEB 1288	various Model 250
74	6876366	6888516	Turbine Assy	CEB 160 & 162	250-C18
75	6876367	Current Configuration	Impeller Assy		250-C18 / T63-A-700
76	6876584	23055463	Gearbox Cover Assy	Non Enhanced TM Nut	250-C20
77	6876584	23055466	Gearbox Cover Assy		250-C20B
78	6876591	23051611	Compressor Wheel; 1st Stage	CEB 271	250-C18 / T63-A-700
79	6876592	23051612	Compressor Wheel; 2-3rd Stage	CEB 271	250-C18 / T63-A-700
80	6876594	23051613	Compressor Wheel; 4th Stage	CEB 271	250-C18 / T63-A-700
81	6876595	23051614	Compressor Wheel; 5-6th Stage	CEB 271	250-C18 / T63-A-700
82	6876651	6890502	Wheel Assy, 1st Stage, Uncoated	CEB 1071, 1100	250-C20B Series Except R
83	6876652	6890502	Wheel Assy, 2-3rd Stage, Uncoated	CEB 1071, 1100	250-C20B Series Except R
84	6876654	23033724	Wheel Assy, 4th Stage, Uncoated	CEB 1321, 1303	250-C20B Series Except R
85	6876655	23033725	Wheel Assy, 5th Stage, Uncoated	CEB 1321, 1303	250-C20B Series Except R

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
86	6876656	23033726	Wheel Assy, 6th Stage, Uncoated	CEB 1321, 1303	250-C20B Series Except R
87	6876688	23031200	Oil Pump Scavenge Body		250-C20S & W
88	6876689	Current Configuration	Oil Pump Assy		250-C20S & W
89	6876814	23034926	Thermocouple Assy	Exchange Only	various Model 250
90	6876873	23058146	Impeller Assy	CEB1325	250-C20B Series Except R
91	6876873	23057117	Impeller Assy	CEB1325	250-C20B Series Except R
92	6876935	23055464	Gearbox Cover Assy	Non Enhanced TM Nut	250-C20
93	6876935	23055466	Gearbox Cover Assy		250-C20B
94	6876940	6886945	Gearbox Cover Assy	CEB 154, 157, 231	250-C18
95	6877171	23054606	Gearbox Housing Assy		250-C20F, S
96	6877171	23056647	Gearbox Housing Assy	CEB1320	250-C20S
97	6877171	23054606	Gearbox Housing Assy		250-C20S
98	6877180	6894171	Gearbox Assy		250-C20B
99	6877181	23008021	Gearbox Housing Assy	CEB-A-1226	250-C20B, J, W
100	6877520	6894170	Gearbox Assy		250-C18
101	6877521	Current Configuration	Gearbox Housing Assy		250-C18
102	6877707	23055463	Gearbox Cover Assy	Non Enhanced TM Nut	250-C20
103	6877707	23055466	Gearbox Cover Assy		250-C20B
104	6878470	6887190	Engine Assy	Honeywell Controls	250-C20
105	6879863	Current Configuration	Gearbox Assy		250-C20C / T63-A-720
106	6886440	Current Configuration	Engine Assy	Multi Engine Appl.; CECO	250-C20B

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
107	6886442	6894171	Gearbox Assy		250-C20B
108	6886443	23038241	Turbine Assy	CEB 1127, 1253, 1254, 1255	250-C20B
109	6886448	6898569	Gearbox Cover Assy	CEB1105	250-C20
110	6886448	23055466	Gearbox Cover Assy		250-C20B
111	6886945	Current Configuration	Gearbox Cover Assy	CEB 231	250-C18
112	6887138	6853540	Oil Pump Assy	When Exhausted	250-C18
113	6887155	23055463	Gearbox Cover Assy	Non Enhanced TM Nut	250-C20
114	6887155	23055466	Gearbox Cover Assy		250-C20B
115	6887190	Current Configuration	Engine Assy		250-C20B
116	6887191	Current Configuration	Engine Assy		250-C20C / T63-A-720
117	6887195	23038241	Turbine Assy	CEB 1127, 1253, 1254, 1255	250-C20
118	6887615	23035102	Oil Filter Housing	CEB 188 & 251	250-C18/C20
119	6887761	23034926	Thermocouple Assy	Exchange Only	various Model 250
120	6888516	Current Configuration	Turbine Assy		250-C18
121	6889167	Current Configuration	Cover Assy, Oil Pump		250-C30 Series
122	6889168	Current Configuration	Cover, Oil Pump	Part of 6889167	250-C30 Series
123	6889169	Current Configuration	Separator Body; Oil Pump		250-C30 Series
124	6889185	23008453	Oil Transfer Tube	CEB72-3123	250-C30 Series
125	6890000	23005290	Engine Assy	CEB72-3067, 3158	250-C30
126	6890501	23033721	Wheel Assy, 1st Stage, Uncoated	CEB 1303	250-C20B Series Except R
127	6890502	23033722	Wheel Assy, 2-3rd Stage, Uncoated	CEB 1303	250-C20B Series Except R

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
128	6890530		Compressor Front Support		250-C20B
129	6890550	Current Configuration	Compressor Assy		250-C20B
130	6890560	Current Configuration	Compressor Assy		250-C20S/W
131	6890570	Current Configuration	Compressor Assy		250-C20C / T63-A-720
132	6891491	6890530	Compressor Front Support	CEB 1071 & 1110	250-C20
133	6892070	23035102	Oil Filter Housing	CEB 1241	Various Model 250
134	6892071	Current Configuration	Oil Pump Pressure Body		Various Model 250
135	6893028	6888516	Turbine Assy		250-C18
136	6893612	23057112	Wheel Assy, 2-3rd Stage, Coated	CEB 1321	250-C20B Series Except R
137	6893617	Current Configuration	Housing Assy, No. 1 Bearing		250-C20B
138	6893654	23008457	Oil Pump Assy	CEB72-3123	250-C30 Series
139	6893656		Oil Pump Pressure Body	CEB72-3177	250-C30 Series
140	6893657	23008458	Body Assy, Oil Scavenge Pump	CEB72-3123	250-C30 Series
141	6893660		Engine Assy		250-C20B, Multi Engine App.
142	6893663	6899176	Oil Transfer Tube	CEB72-3152	250-C30 Series
143	6893667	6898811A	Oil Check Valve Assy	CEB 197	250-C18/C20
144	6893669	6898840	Oil Check Valve Assy		250-C30
145	6894170	Current Configuration	Gearbox Assy		250-C18
146	6894171	Current Configuration	Gearbox Assy		250-C20B
147	6895072	23035174	Oil Nozzle, Pinion Bearing	CEB72-3012	250-C30
148	6895078	23064601	Gearbox Housing Assy		250-C28

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
149	6895079	23064606	Gearbox Cover Assy		250-C30
150	6895079	23001930	Gearbox Cover Assy	CEB72-3016, 3017	250-C30, S
151	6895090	Current Configuration	Oil Filter Housing Assy		250-C30 Series
152	6895093	23035105	Oil Filter Housing Assy	CEB72-3154	250-C30 Series
153	6895845	Current Configuration	Oil Pump Pressure Body		250-C20S & W
154	6895846	23035100	Oil Filter Housing Assy	CEB 1241	250-C20S & W
155	6896094	23064603	Gearbox Housing Assy		250-C30
156	6896094	23008022	Gearbox Housing Assy	CEB72-3121	250-C30, P, S
157	6896407	Current Configuration	Compressor Front Support Assy		250-C30 Series
158	6896458	6899353	Oil Piccolo Tube	CEB72-3013	250-C30
159	6896458	23001802	Oil Piccolo Tube	CEB72-3022	250-C30
160	6896892	23055466	Gearbox Cover Assy	CEB 1226, 1274, 1165	250-C20B
161	6898569	23037419	Gearbox Cover Assy	Non Enhanced TM Nut	250-C20
162	6898569	23055466	Gearbox Cover Assy		250-C20B
163	6898571	6894171	Gearbox Assy		250-C20B
164	6898685	23004540	Turbine Assy	CEB72-3068, 3101	250-C30, S
165	6898710	6893660	Engine Assy	Multi Engine Appl.; Honeywell	250-C20B
166	6898734	23038241	Turbine Assy	CEB 1153, 1127, 1255	250-C20
167	6898735	23038241	Turbine Assy	CEB 1253, 1254, 1255	250-C20B, F, J
168	6898811	6898811A	Oil Check Valve		250-C20B
169	6898840	Current Configuration	Oil Check Valve Assy		250-C30

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
170	6898945	Current Configuration	Cover Assy, Oil, GP Supprt		250-C30 Series
171	6899229	23038241	Turbine Assy	CEB 1253, 1254, 1255	250-C20F
172	6899246	Current Configuration	Oil Filter Housing Assy		Various Model 250
173	6899271	Current Configuration	Engine Assy	Use With 23001938 Gbox	250-C20F
174	6899272	23001938	Gearbox Assy		250-C20F
175	6899353	23001802	Oil Piccolo Tube	CEB72-3022	250-C30
176	6899400	Current Configuration	Engine Assy	Use With 23001923 Gbox	250-C20J
177	23001802	23033876	Oil Piccolo Tube	CEB72-3157, 3193	250-C30, M, P, S
178	23001923	23005745	Gearbox Assy		250-C20J
179	23001930	23064606	Gearbox Cover Assy		250-C30
180	23001930	23004220	Gearbox Cover Assy	CEB72-3069, 3043	250-C30, S
181	23001938		Gearbox Assy		250-C20F
182	23001979	23064601	Gearbox Housing Assy		250-C28
183	23004220	23033434	Gearbox Cover Assy	CEB72-3069, 3123, 3145	250-C30, P, S
184	23004221	23059568	Cage, Pinion Bearing	CEB72-3193	250-C30 Series
185	23004540	23008490	Turbine Assy	CEB72-3101, 3127, 3128	250-C30, P, M, S
186	23004545	Current Configuration	Engine Assy		250-C30P
187	23004558	23008019	Gearbox Cover Assy	CEB 1226	250-C20B
188	23005219	Current Configuration	Engine Assy		250-C30M
189	23005240	Current Configuration	Engine Assy	Multi Engine Appl.; Honeywell	250-C20B
190	23005250	23033193	Compressor Assy	CEB72-3158	250-C30, P, M, S

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191	23005250	23052270	Compressor Assy	CEB72-3176	250-C30, P, M, S
192	23005290	Current Configuration	Engine Assy	CEB72-3158	250-C30, S
193	23005296	23033435	Gearbox Cover Assy	CEB72-3145	250-C30M
194	23005296	23031405	Gearbox Cover Assy	CEB72-3123	250-C30M
195	23005297	23064603	Gearbox Housing Assy		250-C30
196	23005297	23031926	Gearbox Housing Assy	CEB72-3121	250-C30M
197	23005655	23035178	Gearbox Assy	CEB72-3158	250-C30P
198	23005655	23039755	Gearbox Assy	CEB72-3166 (Optional)	250-C30P
199	23005656	23035181	Gearbox Assy	CEB72-3145, 3158	250-C30M
200	23005660	Current Configuration	Engine Assy	Multi Engine Appl.; CECO	250-C20J
201	23005745	Current Configuration	Gearbox Assy		250-C20J
202	23006900	Current Configuration	Engine Assy	Multi Engine Appl.; Honeywell	250-C20J
203	23007186	23064601	Gearbox Housing Assy		250-C28
204	23007243	23030998	Oil Jet, Use with 23008457 Pump	CEB72-3152	250-C30, M, P, S
205	23008019	23055464	Gearbox Cover Assy		250-C20B
206	23008019	23032286	Gearbox Cover Assy	CEB 1274	250-C20B/C20R
207	23008021	23054608	Gearbox Housing Assy		250-C20B, C, J, W
208	23008022	23064603	Gearbox Housing Assy		250-C30
209	23008022	23031403	Gearbox Housing Assy	CEB72-3123	250-C30, P, S
210	23008092	Current Configuration	Engine Assy		250-C20S
211	23008434	23034781	Compressor Front Support Assy		250-C20R

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212	23008453	Current Configuration	Oil Transfer Tube		250-C30 Series
213	23008457	23031459	Oil Pump Assy	CEB72-3152 (Optional)	250-C30 Series
214	23008457	Current Configuration	Oil Pump Assy		250-C30 Series
215	23008458	Current Configuration	Body Assy, Oil Scavenge Pump		250-C30 Series
216	23008490	23031925	Turbine Assy	CEB72-3128	250-C30, P, M, S
217	23008586	23035179	Gearbox Assy	CEB72-3158, 3145	250-C30, S
218	23009300	23062052	Engine Assy	CEB72-3158	250-C30, Boeing HU Application
219	23009600	23009713	Turbine Assy		250-C20S
220	23009600	23009713	Turbine Assy		250-C20S, W
221	23009713	Current Configuration	Turbine Assy	CEB 1255	250-C20S
222	23030986	Current Configuration	Separator Body; Oil Pump		250-C30 Series
223	23030987	23052272	Body Assy, Oil Scavenge Pump	CEB723177	250-C30 Series
224	23030991	Future Orders 23076029	Cover Assy, Scavenge Pump		250-C30 Series
225	23030998	Future Orders 23068298	Oil Jet, Use with 23031459 Pump		250-C30, M, P, S
226	23030999	Current Configuration	Scavenge Oil Pump Body		Various Model 250
227	23031200	Current Configuration	Oil Pump Scavenge Body		250-C20S & W
228	23031294	23064601	Gearbox Housing Assy		250-C28
229	23031296	23031404	Gearbox Housing Assy	CEB72-3123	250-C30M
230	23031401	23064601	Gearbox Housing Assy		250-C28
231	23031403	23064603	Gearbox Housing Assy		250-C30
232	23031403	23035139	Gearbox Housing Assy	CEB72-3152	250-C30, P, S

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233	23031404	23035140	Gearbox Housing Assy	CEB72-3152	250-C30M
234	23031405	23033435	Gearbox Cover Assy		250-C30M
235	23031459	23039794	Oil Pump Assy		250-C30 Series
236	23031461	Future Orders 23039793	Body Assy, Oil Scavenge Pump	CEB72-3152	250-C30 Series
237	23031493	23035128	Turbine Assy	CEB72-3158, 3190	250-C30, P, M, S
238	23031856	23074872	Oil Check Valve Assy		Various Model 250
239	23031925	23033195	Turbine Assy	CEB72-3158	250-C30, P, M, S
240	23031925	23031493	Turbine Assy	CEB72-3190 & 3199	250-C30, P, M, S
241	23032286	23055464	Gearbox Cover Assy		250-C20B
242	23032286	23054609	Gearbox Cover Assy	CEB 1274	250-C20B/C20R
243	23032329	23035174	Oil Nozzle, Pinion Bearing		250-C30, M, P, S
244	23032330	23073514	Turbine Assy		250-C20R
245	23032330	23038160	Turbine Assy	CEB72-4001, 4033, 4078	250-C20R, R/1, R/1(RS) & R/4
246	23032330	23053298	Turbine Assy	CEB72-4033 (Optional)	250-C20R, R/1, R/1(RS) & R/4
247	23032330	23073513	Turbine Assy	CEB72-4078 (Optional)	250-C20R, R/1, R/1(RS) & R/4
248	23032621	Current Configuration	Wheel Assy, Compressor, 1st		All Model C20R
249	23032622	23035252	Wheel Assy, Compressor, 2nd		All Model C20R
250	23032623	Current Configuration	Wheel Assy, Compressor, 3rd		All Model C20R
251	23032624	23035254	Wheel Assy, Compressor, 4th		All Model C20R
252	23032915	23035228	Compressor Assy		250-C20R/1
253	23033178	Future Orders 23035181	Gearbox Assy		250-C30M

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
254	23033193	23051643	Compressor Assy	CEB72-3176	250-C30, P, M, S
255	23033195	23035128	Turbine Assy	CEB72-3190 & 3199	250-C30, P, M, S
256	23033350	Current Configuration	Gearbox Assy		250-C20R
257	23033373	Current Configuration	Engine Assy		250-C20R
258	23033434	23064606	Gearbox Cover Assy		250-C30
259	23033434	23033437	Gearbox Cover Assy	CEB72-3123	250-C30, P, S
260	23033435	23033438	Gearbox Cover Assy	CEB72-3123	250-C30M
261	23033437	23064606	Gearbox Cover Assy		250-C30
262	23033437	23053323	Gearbox Cover Assy	CEB72-3182, 3206	250-C30, P, S, G
263	23033438	23053324	Gearbox Cover Assy	CEB72-3182, 3206	250-C30M
264	23033721	23057111	Wheel Assy, 1st Stage, Coated	CEB 1303	250-C20B Series Except R
265	23033722	23060182	Wheel Assy, 2-3rd Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
266	23033724	23057114	Wheel Assy, 4th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
267	23033725	23057115	Wheel Assy, 5th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
268	23033726	23057116	Wheel Assy, 6th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
269	23033861	23069728	Sump & Nut Assy		Various Model 250
270	23033876	Current Configuration	Oil Piccolo Tube	CEB72-3212	250-C30, M, P, S
271	23033876	23063357	Oil Piccolo Tube	CEB72-3212 (Optional)	250-C30, M, P, S
272	23034101	Current Configuration	Oil Nozzle		250-C20B
273	23034102	23034102-R	Oil Delivery Tube		250-C20B
274	23034102	23034102-R	Oil Delivery Tube	CEB 1351 & FAA/DER RA	250-C20B Series Except R

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
275	23034102	23065826	Oil Piccolo Tube	CEB 1351	250-C20B Series Except R
276	23034148	Current Configuration	Engine Assy		250-C20R/1
277	23034601	23035174	Oil Nozzle, Pinion Bearing	CEB72-3158	250-C30, M, P, S
278	23034781	23035172	Compressor Front Support Assy		250-C20R & R/1
279	23034926	Current Configuration	Thermocouple Assy	Exchange Only	Various Model 250
280	23035100	Current Configuration	Oil Filter Housing Assy		250-C20S & W
281	23035102	Current Configuration	Oil Filter Housing Assy		Various Model 250
282	23035105	Current Configuration	Oil Filter Housing Assy	CEB72-3154	250-C30
283	23035128	23066662	Turbine Assy		250-C30 Boing HU Application
284	23035137	23064601	Gearbox Housing Assy		250-C28
285	23035139	23064603	Gearbox Housing Assy	CEB72-3212 (Optional)	250-C30, P, S
286	23035172	23051072	Compressor Front Support Assy	CEB72-4013 & 4016	250-C20R, R/1 & R/1(RS)
287	23035174	Current Configuration	Oil Nozzle, Pinion Bearing	CEB72-3157, 3158	250-C30, G, G/2, M, P, S
288	23035178	23053349	Gearbox Assy	CEB72-3166 (Optional)	250-C30P
289	23035179	23053333	Gearbox Assy		250-C30, S
290	23035181	Current Configuration	Gearbox Assy		250-C30M
291	23035185	Current Configuration	Gearbox Assy		250-C20R
292	23035186	23039095	Gearbox Housing Assy	CEB72-4011	C20R/1, R/1(RS), R/2 & R/4
293	23035187	23031075	Gearbox Cover Assy	CEB72-4020	C20R/1, R/1(RS) & R/2
294	23035206	23051073	Compressor Front Support Assy	CEB72-4013& 4016	250-C20R, R/1, R/2 & R/1(RS)
295	23035211	23073514	Turbine Assy		250-C20R

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
296	23035211	23038160	Turbine Assy		250-C20R/2
297	23035212	23051636	Engine Assy	CEB72-4001 & 4034	250-C20R/2
298	23035228	Current Configuration	Compressor Assy		250-C20R/1
299	23035252	Current Configuration	Wheel Assy, Compressor, 2nd		All Model C20R
300	23035254	Current Configuration	Wheel Assy, Compressor, 4th		All Model C20R
301	23035274	23055469	Gearbox Cover Assy	CEB72-4020	250-C20R/1 & R/2
302	23037418	23055463	Gearbox Cover Assy	Non Enhanced TM Nut	250-C20
303	23037418	23055466	Gearbox Cover Assy		250-C20B
304	23037419	23055464	Gearbox Cover Assy	Non Enhanced TM Nut	250-C20
305	23037419	23055466	Gearbox Cover Assy		250-C20B
306	23037420	23055466	Gearbox Cover Assy	CEB 1274, 1165	250-C20B
307	23037420	23055464	Gearbox Cover Assy		250-C20B
308	23037432	23055467	Gearbox Cover Assy	CEB72-4020	250-C20R/1 & R/2
309	23037433	23055468	Gearbox Cover Assy	CEB72-4020	250-C20R/1 & R/2
310	23038126	23050833	Compressor Assy	CEB75-4002 (Optional)	C20R, R1(RS), R/2 & R/4
311	23038160	Current Configuration	Turbine Assy	CEB72-4001, 4034	250-C20R
312	23038160	23073514	Turbine Assy		250-C20R
313	23038160	23073352	Turbine Assy	CEB72-4078 (Optional)	All C20R Except R/1
314	23038181	23064601	Gearbox Housing Assy		250-C28
315	23038182	23064601	Gearbox Housing Assy		250-C28
316	23038183	23064601	Gearbox Housing Assy		250-C28

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
317	23038200	Current Configuration	Engine Assy	CEB72-4001	250-C20R/1(RS)
318	23038241	23069745	Turbine Assy	CEB 1365	250-C20B, F, J
319	23038244	Current Configuration	Turbine Assy	With Containment Ring	250-C20C / T63-A-720
320	23039094	23054617	Gearbox Housing Assy	CEB72-4011	250-C20R
321	23039095	23054618	Gearbox Housing Assy		All Model C20R
322	23039097	23053293	Oil Jet	CEB 1288	Various Model 250
323	23039752	23065817	Compressor Front Support Assy		All Model C20R
324	23039794	23076030	Oil Pump Assy		250-C30 Series
325	23050833	23073252	Compressor Assy	CEB72-4077	All C20R Except R/1
326	23051072	23065817	Compressor Front Support Assy	Service Re Identification	250-C20R, R/1 & R/1(RS)
327	23051073	23065817	Compressor Front Support Assy	Service Re Identification	250-C20R, R/1, R/2 & R/1(RS)
328	23051075	23054619	Gearbox Cover Assy		C20R/1, R/1(RS), R/2 & R/4
329	23051611	Current Configuration	Compressor Wheel; 1st Stage		250-C18 / T63-A-700
330	23051612	Current Configuration	Compressor Wheel; 2-3rd Stage		250-C18 / T63-A-700
331	23051613	Current Configuration	Compressor Wheel; 4th Stage		250-C18 / T63-A-700
332	23051614	Current Configuration	Compressor Wheel; 5-6th Stage		250-C18 / T63-A-700
333	23051632	Current Configuration	Gearbox Assy		250-C20R/2
334	23051636	Current Configuration	Engine Assy	CEB72-4027	250-C20R/2
335	23051643	23065557	Compressor Assy		250-C30, P, M, S
336	23052270	Service Re Ident 23005250	Compressor Assy		250-C30, P, M, S
337	23052272	Future Order 23052360	Body Assy, Oil Scavenge Pump		250-C30 Series

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
338	23052351	Current Configuration	Engine Assy		250-C20W
339	23052360	Current Configuration	Body Assy, Oil Scavenge Pump		250-C30 Series
340	23053265	Current Configuration	Engine Assy		250-C20R/2(SP)
341	23053293	Current Configuration	Oil Jet		Various Model 250
342	23053298	23073514	Turbine Assy	CEB72-4078 (Optional)	250-C20R/2, R/4 & R/2(SP)
343	23053301	Current Configuration	Engine Assy		250-C20R/4
344	23053303	Current Configuration	Gearbox Assy		250-C20R/4
345	23053323	23064606	Gearbox Cover Assy		250-C30
346	23053323	23059576	Gearbox Cover Assy	CEB72-3193	250-C30, P, S, G
347	23053333	Current Configuration	Gearbox Assy		250-C30, S
348	23053334	23054609	Gearbox Cover Assy	CEB 1274	250-C20B
349	23053334	23055464	Gearbox Cover Assy		250-C20B
350	23053349	Service Re Indent 23035178	Gearbox Assy	CEB72-3166 (Optional)	250-C30P
351	23053544	Current Configuration	Cover Assy, Oil Pump		Various Model 250
352	23053963	23064603	Gearbox Housing Assy		250-C30
353	23053963	Future Orders 23035140	Gearbox Housing Assy		250-C30 Series
354	23054606	23056643	Gearbox Housing Assy	CEB1320	250-C20S, F
355	23054608	23008021	Gearbox Housing Assy		250-C20B
356	23054608	23056644	Gearbox Housing Assy		250-C20B, C, J, W
357	23054609	23055464	Gearbox Cover Assy		250-C20B
358	23054609	23076077	Gearbox Cover Assy	CEB 1274	250-C20B/C20R

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
359	23054617	Current Configuration	Gearbox Housing Assy		250-C20R
360	23054618	Current Configuration	Gearbox Housing Assy		All Model C20R
361	23054619	Current Configuration	Gearbox Cover Assy		C20R/1, R/1(RS), R/2, R2/(SP) &R/4
362	23054643	6851430	Compressor Rear Diffuser		250-C20 Series Except R
363	23055463	Service Re Ident 23037418	Gearbox Cover Assy	Non Enhanced TM Nut	250-C20, B, F, J
364	23055464	Service Re Ident 23037419	Gearbox Cover Assy	Non Enhanced TM Nut	250-C20 Series Except R
365	23055466	Current Configuration	Gearbox Cover Assy		250-C20B
366	23055467	Current Configuration	Gearbox Cover Assy		250-C20R/1 & R/2
367	23055468	Current Configuration	Gearbox Cover Assy		250-C20R/1 & R/2
368	23055469	Current Configuration	Gearbox Cover Assy		250-C20R/1 & R/2
369	23056101	Service Re Ident 6876651	Wheel Assy, 1st Stage, Coated	CEB 1303	250-C20B Series Except R
370	23056102	23060412	Wheel Assy, 2-3rd Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
371	23056104	23060414	Wheel Assy, 4th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
372	23056105	23060415	Wheel Assy, 5th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
373	23056106	23060416	Wheel Assy, 6th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
374	23056113	Discontinued	Gearbox Cover Assy	Service Re Ident of 23054609	All C20R Except R(ST)
375	23056643	Current Configuration	Gearbox Housing Assy		250-C20F, S
376	23056644	23008021	Gearbox Housing Assy		250-C20B
377	23056644	Current Configuration	Gearbox Housing Assy		250-C20B, C, J, W
378	23056647	Current Configuration	Gearbox Housing Assy		250-C20S/F
379	23057111	23079060	Wheel Assy, 1st Stage, Coated	CEB 1303	250-C20B Series Except R

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
380	23057112	23079059	Wheel Assy, 2-3rd Stage, Coated		250-C20B Series Except R
381	23057114	23079058	Wheel Assy, 4th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
382	23057115	23079057	Wheel Assy, 5th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
383	23057116	23079056	Wheel Assy, 6th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
384	23057117	23058147	Impeller Assy	CEB1325	250-C20B Series Except R
385	23057139	Current Configuration	Oil Filter Housing Assy	Use with 6895094 Standpipe	Various Model 250
386	23057751	Service Re Ident 6890501	Wheel Assy, 1st Stage, Coated	CEB 1303	250-C20B Series Except R
387	23057752	23060432	Wheel Assy, 2-3rd Stage, Coated	CEB 1321	250-C20B Series Except R
388	23058146	23060417	Impeller Assy	Service Re Ident of 6876873	250-C20B Series Except R
389	23058147	23068237	Impeller Assy	Service Re Ident of 23058146	250-C20B Series Except R
390	23059576	23064606	Gearbox Cover Assy	CEB72-3212 (Optional)	250-C30, P, S
391	23059597	Current Configuration	Engine Assy		250-C20R(ST)
392	23059598	Current Configuration	Scroll Assy		250-C20B/W
393	23060150	Current Configuration	Gearbox Housing Assy		250-C20R(ST)
394	23060151	Current Configuration	Gearbox Cover Assy		250-C20R(ST)
395	23060177	Discontinued	Impeller Assy	Service Re Ident of 6871337	250-C20B Series Except R
396	23060182	Service Re Ident 23033722	Wheel Assy, 2-3rd Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
397	23060402	Service Re Ident 6876652	Wheel Assy, 2-3rd Stage, Uncoated	CEB 1321	250-C20B Series Except R
398	23060404	Service Re Ident 6876654	Wheel Assy, 4th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
399	23060405	Service Re Ident 6876655	Wheel Assy, 5th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
400	23060406	Service Re Ident 6876656	Wheel Assy, 6th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
401	23060412	Service Re Ident 23056102	Wheel Assy, 2-3rd Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
402	23060414	Service Re Ident 23056104	Wheel Assy, 4th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
403	23060415	Service Re Ident 23056105	Wheel Assy, 5th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
404	23060416	Service Re Ident 23056106	Wheel Assy, 6th Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
405	23060417	Discontinued	Impeller Assy	Service Re Ident of 23058146	250-C20B Series Except R
406	23060422	Service Re Ident 6890502	Wheel Assy, 2-3rd Stage, Uncoated	CEB 1321	250-C20B Series Except R
407	23060432	Service Re Ident 23057752	Wheel Assy, 2-3rd Stage, Coated	CEB 1321, 1303	250-C20B Series Except R
408	23061913	Future Orders 23035178	Gearbox Assy	FCU Heater Configuration	250-C30P
409	23062052	Current Configuration	Engine Assy		250-C30, Boeing HU Application
410	23062065	Current Configuration	Engine Assy		250-C30P, FCU Heater Config
411	23062087	23074872	Oil Check Valve Assy	MUST Use MS122911 Clamp	Various Model 250
412	23064601	Current Configuration	Gearbox Housing Assy		250-C28
413	23064603	Current Configuration	Gearbox Housing Assy	Use with New Style Oil Pump	250-C30, P, S
414	23064606	Current Configuration	Gearbox Cover Assy	Use with New Style Oil Pump	250-C30, P, S
415	23065557	Current Configuration	Compressor Assy		250-C30 Boing HU Application
416	23065817	Current Configuration	Compressor Front Support Assy		All Model C20R
417	23066662	Current Configuration	Turbine Assy		250-C30 Boing HU Application
418	23068237	Current Configuration	Impeller Assy	CEB-A-1392	250-C20B Series Except R
419	23068298	Current Configuration	Oil Jet, Use with 23031459 Pump		250-C30, M, P, S
420	23069707	23072105	Turbine Assy		250-C20W
421	23069728	Current Configuration	Sump & Nut Assy		Various Model 250

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Item #	Part number	Superseded By	Description	Major Ref. Bulletins	Model
422	23069745	Current Configuration	Turbine Assy	Enhanced Configuration	250-C20B, F, J
423	23072104	Current Configuration	Turbine Assy	Enhanced Configuration	250-C20W Post CEB 1365
424	23072105	Current Configuration	Turbine Assy	Enhanced Configuration	250-C20W
425	23073252	Current Configuration	Compressor Assy		All C20R Except R/1
426	23073352	23073514	Turbine Assy		250-C20R
427	23073352	Current Configuration	Turbine Assy	CEB72-4077, 408 & 75-4008	All C20R Except R/1
428	23073513	Current Configuration	Turbine Assy, With N2 Sensor	CEB72-4078 (Optional)	C20R, R/1, R/1(ST) & R/1(RS)
429	23073514	Current Configuration	Turbine Assy, Without N2 Sensor	CEB72-4078 (Optional)	All C20R Except R/1
430	23074872	Current Configuration	Oil Check Valve Assy	Functional Test ONLY	Various Model 250
431	23076029	Current Configuration	Cover Assy, Oil Scavenge Pump		250-C30 Series
432	23076030	Current Configuration	Oil Pump Assy		250-C30 Series
433	23076077	23055464	Gearbox Cover Assy		250-C20B
434	23076077	Current Configuration	Gearbox Cover Assy		250-C20B, R
435	23076080	Current Configuration	Gearbox Cover Assy		250-C30, S
436	23076081	Current Configuration	Gearbox Housing Assy		250-C30, S
437	23079056	Current Configuration	Wheel Assy, 6th Stage, Uncoated		250-C20B Series Except R
438	23079057	Current Configuration	Wheel Assy, 5th Stage, Uncoated		250-C20B Series Except R
439	23079058	Current Configuration	Wheel Assy, 4th Stage, Uncoated		250-C20B Series Except R
440	23079059	Current Configuration	Wheel Assy, 2-3rd Stage, Uncoated		250-C20B Series Except R
441	23079060	Current Configuration	Wheel Assy, 1st Stage, Uncoated		250-C20B Series Except R